FOR SALE · SMALL-BLOCK CHEVY

BUILT SBC 350

Pre-’86 GM 010 four-bolt block. All other components aftermarket and new.



PRICE **$6,900**

ABOUT $9,300 IN PARTS · PRIMED, READY TO RUN IN

10.9:1	205cc	110°	770 CFM
COMPRESSION	ASSAULT ALUMINUM HEADS	COMP 280H · LOBE SEP.	HOLLEY STREET AVENGER

BOTTOM END

BLOCK	**GM 010 four-bolt main** Pre-’86 two-piece rear main · decked by Clegg’s, Orem, UT · 50 hours of hand prep
CRANK	**Eagle, 3.48″ stroke** 357 ci · internally balanced · SFI balancer
RODS	**5.7″**
PISTONS	**Speed-Pro** Coated, small dome, .040 over
COMPRESSION	**10.9:1 · builder calc**
RINGS	**Total Seal**
BEARINGS	**King HP**
OIL PAN	**7″ deep, 8-quart, windage trays**

CAMSHAFT

CAM	**Comp Magnum 280H** Hydraulic flat tappet · part no. 12-212-2
LIFTERS	**Hydraulic flat tappet**
DURATION	**230° / 230° @ .050 · .480″ lift**
CAM TIMING	**110° LSA · Comp spec 106° ICL**
RPM RANGE	**2,000 – 6,000**
BREAK-IN	**20 min at 2,000–2,500 RPM** High-zinc oil, no synthetic; inner springs out per Comp; new oil + filter

TOP END

HEADS	**Assault aluminum** 205cc runner · 2.02/1.60 valves
ROCKERS	**Stainless roller, stud girdles** One-piece chromoly pushrods, .083 wall
SPRINGS	**Dual valve springs**
HEAD STUDS	**ARP, with ARP bolts throughout**

INDUCTION & FUEL

INTAKE	**Dart single-plane high-rise** Runners professionally massaged
CARBURETOR	**Holley Street Avenger 770 CFM**
FUEL	**Mechanical pump, braided AN** Internal regulator, 6–8.5 PSI

INCLUDED

FLEXPLATE	**Automatic flexplate included** Clutch builds need a flywheel
STARTER	**Powermaster XS Torque**
VALVE COVERS	**Moroso solid aluminum**
ALSO	**Water pump, breathers** 185° thermostat

FITS	Chevy-powered RWD GM ’62–’85	TRANS	700R4 · 2,000+ stall	FUEL	91–93 / non-ethanol
RUN-IN	About $300+, buyer pays	PAYMENT	Cash or wire only	SHIPPING	Only if buyer pays S&H
CHASSIS	Clearance varies; ask Jim	OFFERS	Serious offers considered	STAND	Run-in stand is off-site

Jim Draper · engine builder since 1968

TEXT ONLY (435) 299-6646

Pickup preferred · Wellington, UT
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